

# Safe Operating Procedures

**Make:** Case  
**Model:** 1110EX-D  
**Type:** Rollers, Smooth Drum Self Propelled  
**Serial Number:** HRKT08637  
**Plant Number:** ahsh231



## Recommended PPE - Subject to Company & Site Policy



## SOP Roller, Smooth Drum Self Propelled

### GENERAL & START UP

Read and understand manufacturer's operational manual  
Complete pre-operational checklist (never use faulty or defective machinery)  
All operators must be free from the direct and after effects of drugs and alcohol  
Never operate in a poorly ventilated area, carbon monoxide is colourless, odourless and poisonous  
Ensure work area is clear of bystanders and hazards prior to starting engine and operating machine  
Once engine is started confirm control pattern and machine function  
Ensure that you are familiar with all attachments and the clearance distances between attachments and any other part of machine

### TRAVEL & OPERATION

- ! ALWAYS** WEAR YOUR SEAT BELT
- ! NEVER** USE PHONE WHILE OPERATING MACHINE
- ! NEVER** CARRY PASSENGERS

Ensure work area is clear of all bystanders  
Always consider ground type prior to travelling machine, use extreme caution on slippery surfaces such as metal, ice etc  
Never travel across slopes, travel up and down slopes only  
Refer to power line approach distance label re safety around power lines

### ROLL OVER HAZARD

- ! NEVER** POSITION MACHINE OVER "SHELF" ADJACENT EXCAVATION
- ! NEVER** POSITION MACHINE UNDER PRECIPICE OR OVERHEAD OBSTRUCTIONS
- ! ALWAYS** USE EXTREME CAUTION WHEN OPERATING ADJACENT BATTER EDGE

When stopping the roller: Park on even ground and lower any attachments to the ground. Shift the gear selector to park position and apply the parking brake. Turn off the ignition and remove the keys

### TRANSPORT & MAINTENANCE

- ! ALWAYS** SWITCH OFF ENGINE AND ENGAGE ARTICULATION LOCKING DEVICE PRIOR TO ANY MAINTENANCE OR TRANSPORTATION
- ! ALWAYS** USE EXTREME CAUTION WHEN DRIVING ON AND OFF FLOAT, ALWAYS HAVE A SECOND PERSON TO GUIDE YOU

### REFUELLING

- NEVER** refuel unless the engine is stopped and ignition turned off
- NEVER** smoke during refueling

## Safe Operating Procedures

## Operator Acknowledgement

I the undersigned acknowledge that I have read and understand the Safe Operating Procedures described above. I also acknowledge that I have received a copy of this Safe Operating Procedure.

[illegible]